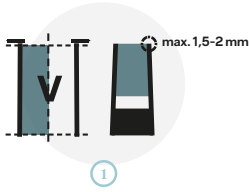
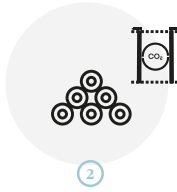


SELECTION AND STORAGE



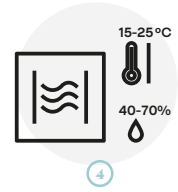
1 Select the cork stopper according to the style of the wine, bottle specifications, and bottling conditions.



2 Wines with high CO₂ levels may require cork stoppers with a larger diameter and/or shorter length.

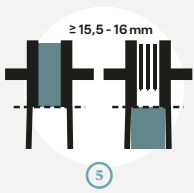


3 Purchase cork stoppers only for immediate or short-term use, avoiding storage periods longer than 6 months.

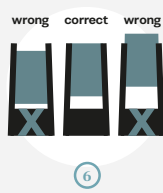


4 Store cork stoppers in a ventilated, odour-free place with temperature and humidity control. Store them in their original packaging, tightly closed.

INSERTION OF CORK STOPPERS



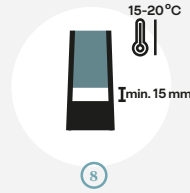
5 Compress evenly to 15.5 mm and insert quickly.



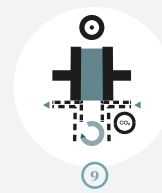
6 The cork stopper should be inserted between -2.0 and +1.0 mm from the top of the neck.



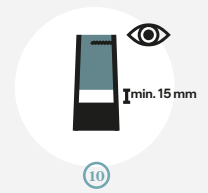
7 The bottleneck must be free of moisture.



8 Bottling should be carried out at an ambient temperature between 15–20°C. Minimum headspace: 15 mm (at 20°C).



9 Use vacuum or CO₂ to eliminate internal pressures. Check the pressure (≤ 0.1 bar for still wines).

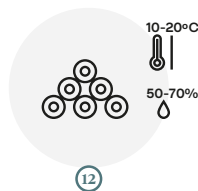


10 Regularly inspect the cork stopper for creases, wrinkles, or folds caused by the jaws.

STORAGE AND TRANSPORT



11 After bottling, keep the bottles upright for 5–10 minutes (natural cork stoppers).



12 Store the bottles in a place between 10–20°C and humidity >50%, without major variations.



13 Keep the cellar free of insects and odours.



14 Bottles should be transported upright and preferably under controlled temperature conditions.

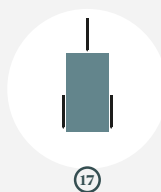
MAINTENANCE CORK EQUIPMENT



15 Check the condition and wear level on the compression jaws frequently to prevent damage to cork stoppers.



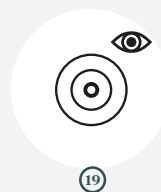
16 Ensure proper alignment of the piston and centering ring.



17 Ensure that the corker operates smoothly. Lubricate it according to the manufacturer's recommendations.



18 Clean all cork passage surfaces with chlorine-free disinfectants products.



19 Regularly check the condition of the centering cone and its accessories. (\varnothing outlet ≤ 16 mm)